

Input speed ( $n_1$ ) = 1400 min<sup>-1</sup>

| Output speed               | Ratio | Motor power   | Output torque | Service factor | Nominal power | Nominal torque | B5 motor flanges |    | B14 motor flanges |    | Dynamic efficiency | Tooth module | Ratio code |
|----------------------------|-------|---------------|---------------|----------------|---------------|----------------|------------------|----|-------------------|----|--------------------|--------------|------------|
| $n_2$ [min <sup>-1</sup> ] | i     | $P_{1M}$ [kW] | $M_{2M}$ [Nm] | f.s            | $P_{1R}$ [kW] | $M_{2R}$ [Nm]  | -A               | -B | -O                | -P | RD                 | [mm]         |            |
| 5.6                        | 252   | 0.12          | 97            | 1.1            | 0.14          | 109            | B                |    | B-C               |    | 47                 | 2.1          | 01         |
| 3.9                        | 360   | 0.12          | 124           | 0.9            | 0.11          | 109            | B                |    | B-C               |    | 42                 | 2.1          | 02         |
| 2.6                        | 540   | 0.09          | 129           | 0.8            | 0.08          | 109            | B                |    | B-C               |    | 39                 | 2.1          | 03         |
| 1.9                        | 720   | 0.06          | 106           | 1.0            | 0.06          | 109            | B                |    | B-C               |    | 36                 | 2.1          | 04         |
| 1.6                        | 860   | 0.06          | 113           | 1.0            | 0.06          | 109            | B                |    | B-C               |    | 32                 | 1.8          | 05         |
| 1.2                        | 1200  | 0.06          | 133           | 0.8            | 0.05          | 109            | B                |    | B-C               |    | 27                 | 1.3          | 06         |
| 1.0                        | 1440  | 0.06*         | 109           | <0.8           | 0.04          | 109            | B                |    | B-C               |    | 26                 | 2.1          | 07         |
| 0.8                        | 1720  | 0.06*         | 109           | <0.8           | 0.04          | 109            | B                |    | B-C               |    | 25                 | 1.8          | 08         |
| 0.6                        | 2400  | 0.06*         | 109           | <0.8           | 0.03          | 104            | B                |    | B-C               |    | 21                 | 1.3          | 09         |

\* Power higher than the maximum one which can be supported by the gearbox. Select according to the torque  $M_{2R}$

Potenza superiore a quella massima sopportabile dal riduttore. Selezionare in base al momento torcente  $M_{2R}$

**Motor flanges available**  
Flange motore disponibili



**B) Supplied with reduction bushing**  
Fornito con bussola di riduzione



**B) Available on request without reduction bushing**  
Disponibile a richiesta senza bussola di riduzione



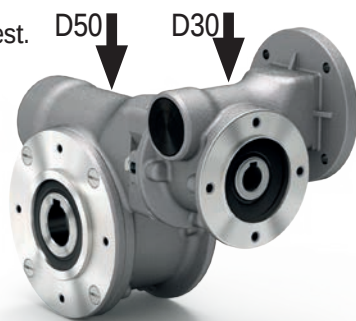
**C) Motor flange holes position**  
Posizione fori flangia motore

## Lubrication

### Lubrificazione

Unit 5D3 is supplied with synthetic oil to assure long life lubrication. Food grade oil is available on request. See Table 1 for lubrication and recommended quantity. See Table 2 for possible radial and axial loads on the gearbox.

Il riduttore tipo 5D3 viene fornito con olio sintetico e lubrificazione tipo "long life". Disponibile a richiesta olio alimentare. Vedi Tabella 1 per oli e quantità consigliati. Vedi Tabella 2 per i carichi radiali e assiali applicabili al riduttore.



D50: 0.14 L

D30: 0.03 L

Shell

Omala S4 WE 320

Eni

Telium VSF 320

For all details on lubrication and plugs check our website.  
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web.

Tab. 1

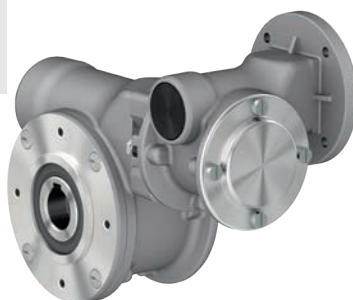
## Suggested

### Suggerito

Stainless steel protection cap  
(on request).

Coperchio di protezione in  
acciaio inox a richiesta.

Kit cod. KN300209



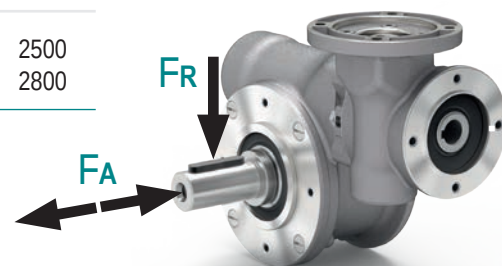
## Radial and axial loads

### Carichi radiali e assiali

#### Output shaft

##### Albero di uscita

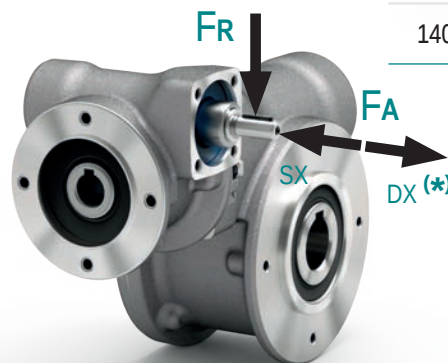
| $n_2$ [min <sup>-1</sup> ] | $F_A$ [N] | $F_R$ [N] |
|----------------------------|-----------|-----------|
| 25                         | 480       | 2500      |
| 15                         | 560       | 2800      |



#### Input shaft

##### Albero in entrata

| $n_1$ [min <sup>-1</sup> ] | $F_A$ [N] | $F_R$ [N] |
|----------------------------|-----------|-----------|
| 1400                       | 20        | 100       |



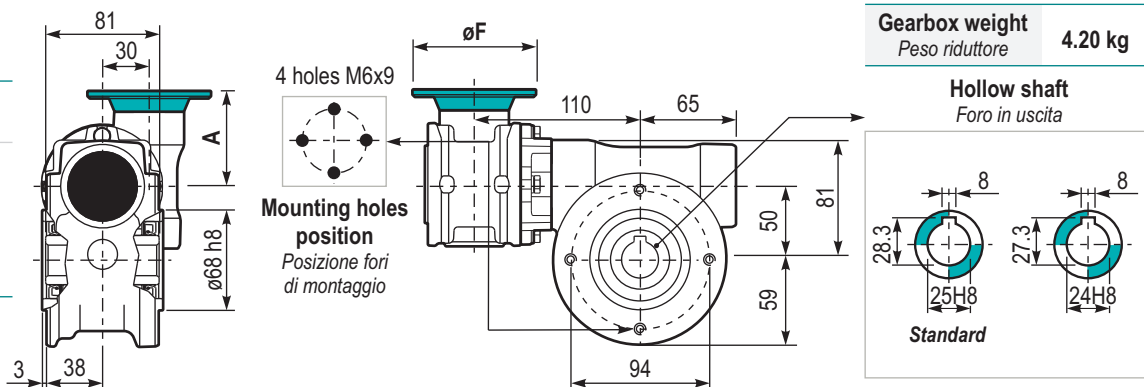
\* Strong axial loads in the DX direction are not allowed.

\* Non sono consentiti forti carichi assiali con direzione DX

Tab. 2

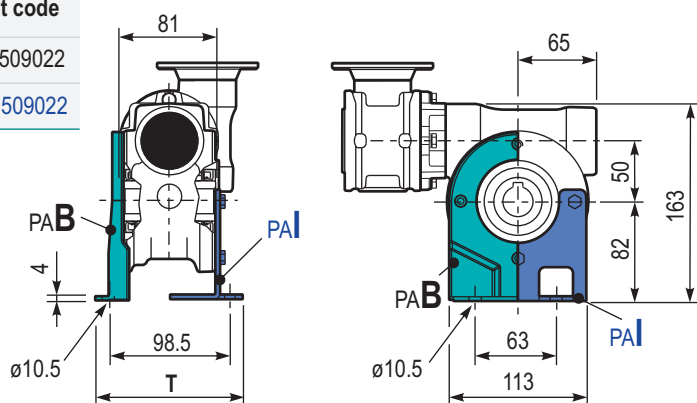
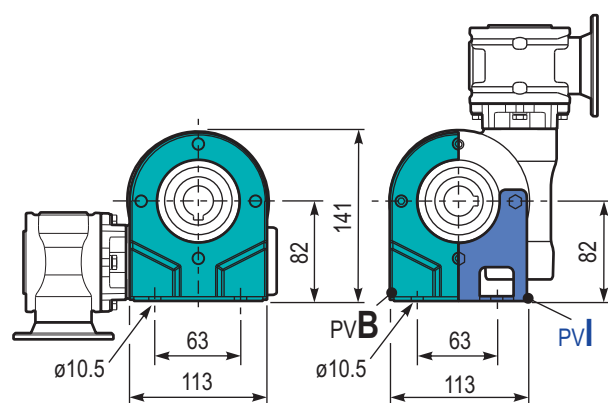
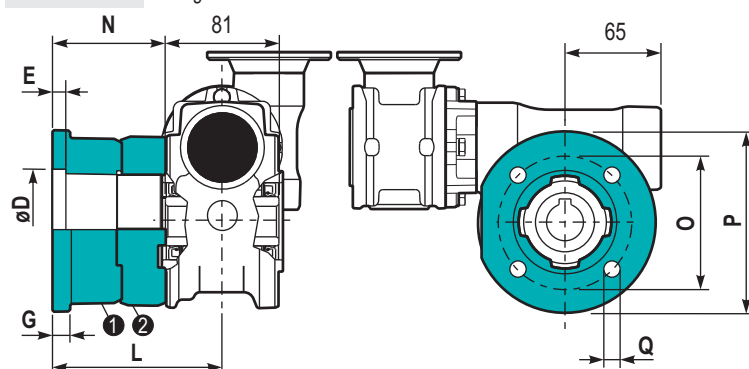
P5D3 **UNI**..**Basic gearbox**  
*Riduttore base*

| M. flanges | Kit code | øF  | A  |
|------------|----------|-----|----|
| 56B5       | KD304041 | 120 | 62 |
| 63B5       | KD304042 | 140 | 63 |
| 56B14      | KD304046 | 80  | 62 |
| 63B14      | KD304045 | 90  | 63 |

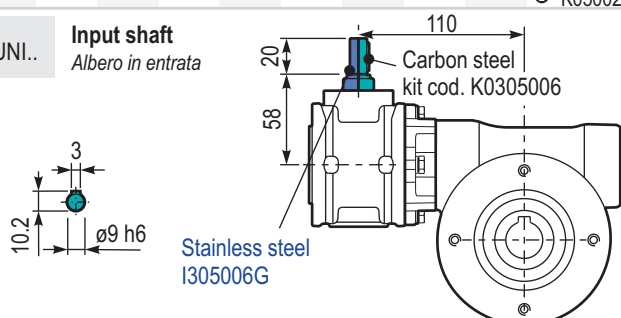
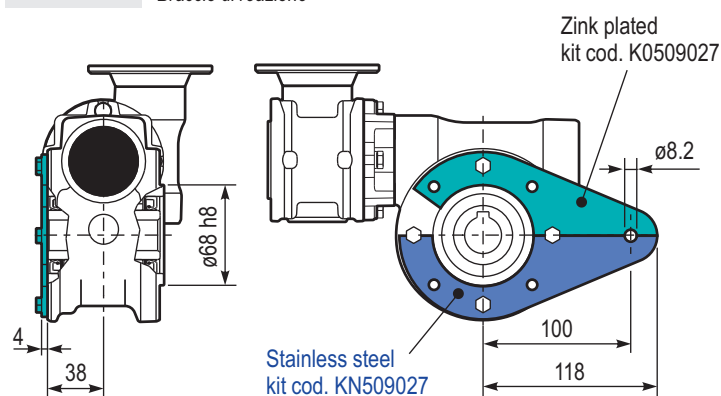
P5D3 **PA**...**Feet**  
*Piedini*

| Type | T   | Kit code |
|------|-----|----------|
| B**  | 123 | K0509022 |
| I*   | 122 | KN509022 |

\*\* Zink plated  
\* Stainless steel

P5D3 **PBB**..**Feet**  
*Piedini*P5D3 **PV**...**Feet**  
*Piedini*P5D3 **FL**..**Output flange**  
*Flangia uscita*

| Type | øD                                   | E | G  | L     | N    | O  | P   | Q    | Kit code                 |
|------|--------------------------------------|---|----|-------|------|----|-----|------|--------------------------|
| C    | 70 <sup>+0.20</sup> <sub>+0.15</sub> | 9 | 12 | 85    | 44.5 | 90 | 123 | 10.5 | ① K0509010<br>② -        |
| L    | 70 <sup>+0.20</sup> <sub>+0.15</sub> | 9 | 12 | 114.5 | 74   | 90 | 123 | 10.5 | ① K0509010<br>② K0500200 |

**R5D3UNI**..**Input shaft**  
*Albero in entrata*P5D3 **BR**...**Reaction arm**  
*Braccio di reazione*P5D3 **SMF****Single output shaft**  
*Albero semplice in uscita*